

PATENT ABSTRACTS OF JAPAN

(11) Publication number : 05-144445
 (43) Date of publication of application : 11. 06. 1993

(51) Int. Cl. H01M 6/02
 H01M 2/02

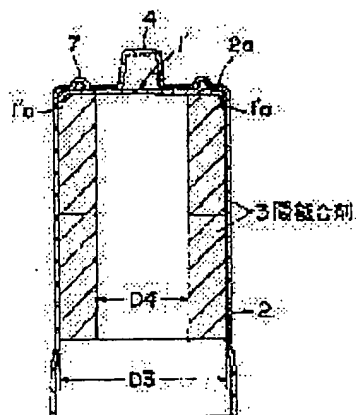
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(54) MANUFACTURE OF CYLINDRICAL ALKALINE BATTERY

(57) Abstract:

PURPOSE: To certainly and economically install a reinforcing member for enhancing the anti-deformation strength of the positive electrode terminal part of an alkaline battery which is embodied in a single piece can structure in label jacket system.

CONSTITUTION: A reinforcing member to be installed between the bottom 2a of a positive electrode can 2 and positive electrode black mix 3 when a cylindrical alkaline battery is manufactured, assumes a metal plate 1' formed from a work of square metal plate which was subjected to a drawing process into the form that the four corners 1'a are raised. The metal plate 1' in the positive electrode can 2 is firmly fixed to the inner surface of the can bottom 2a by the repulsive force of the four corners 1'a to ensure that deformation is not likely when any situation has occurred which is willing to cause deformation of the pos. electrode terminal part.



LEGAL STATUS

[Date of request for examination] 22. 05. 1998

[Date of sending the examiner's decision of rejection]

[Kind of final disposal of application other than the examiner's decision of rejection or application converted registration]

[Date of final disposal for application]

[Patent number] 2993238

[Date of registration] 22. 10. 1999

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